

STIFF BACK DISCS

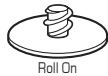


2 - 3" Quick Change Discs - **STIFF BACK** High Pressure

- STIFF BACK technology allows for +20% more stock removal on high pressure applications.
- Ideal for demanding applications that require heavy force and excellent stock removal.
- STIFF backed discs last 30% longer than standard discs when edge wear is an issue.
- STIFF BACK quick changes discs are equal to resin fiber discs for aggressive deburring and interrupted cuts.

2 - 3" Quick Change Discs - **STIFF BACK** Ceramic, **Roll On** and **Turn On**

- Premium ceramic grain with grinding aid for cool cutting and aggressive stock removal.
- Use on carbon steel, stainless steel, heat sensitive materials and hard-to-grind alloys..



Roll On



Turn On

| SIZE | GRIT | ROLL-ON TYPE R UPC# | TURN-ON TYPE S UPC# | RPM | BOX QTY |
|------|------|---------------------------|---------------------------|--------|---------|
| 2" | 36G | 59830 | 59846 | 25,000 | 50 |
| 2" | 60G | 59831 | 59847 | 25,000 | 50 |
| 2" | 80G | 59832 | 59848 | 25,000 | 50 |
| 2" | 120G | 59833 | 59849 | 25,000 | 50 |
| 3" | 36G | 59834 | 59850 | 20,000 | 25 |
| 3" | 60G | 59835 | 59851 | 20,000 | 25 |
| 3" | 80G | 59836 | 59852 | 20,000 | 25 |
| 3" | 120G | 59837 | 59853 | 20,000 | 25 |



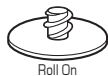
CERAMIC



Die Grinder

2 - 3" Quick Change Discs - **STIFF BACK** Aluminum Oxide, **Roll On** and **Turn On**

- Premium sharp aluminum oxide grain for versatility and performance.
- Ideal for general purpose applications; flat and contoured surfaces for blending and deburring.



Roll On



Turn On

| SIZE | GRIT | ROLL-ON TYPE R UPC# | TURN-ON TYPE S UPC# | RPM | BOX QTY |
|------|------|---------------------------|---------------------------|--------|---------|
| 2" | 36G | 59822 | 59838 | 25,000 | 50 |
| 2" | 60G | 59823 | 59839 | 25,000 | 50 |
| 2" | 80G | 59824 | 59840 | 25,000 | 50 |
| 2" | 120G | 59825 | 59841 | 25,000 | 50 |
| 3" | 36G | 59826 | 59842 | 20,000 | 25 |
| 3" | 60G | 59827 | 59843 | 20,000 | 25 |
| 3" | 80G | 59828 | 59844 | 20,000 | 25 |
| 3" | 120G | 59829 | 59845 | 20,000 | 25 |



ALUMINUM OXIDE



Die Grinder

Note: When gouging is an issue a standard quick change disc (flexible) product is best. Also for light deburring and shaping a standard quick change disc (flexible) is best.



Rubber Holder Pads Required
(see page 54 for full program)